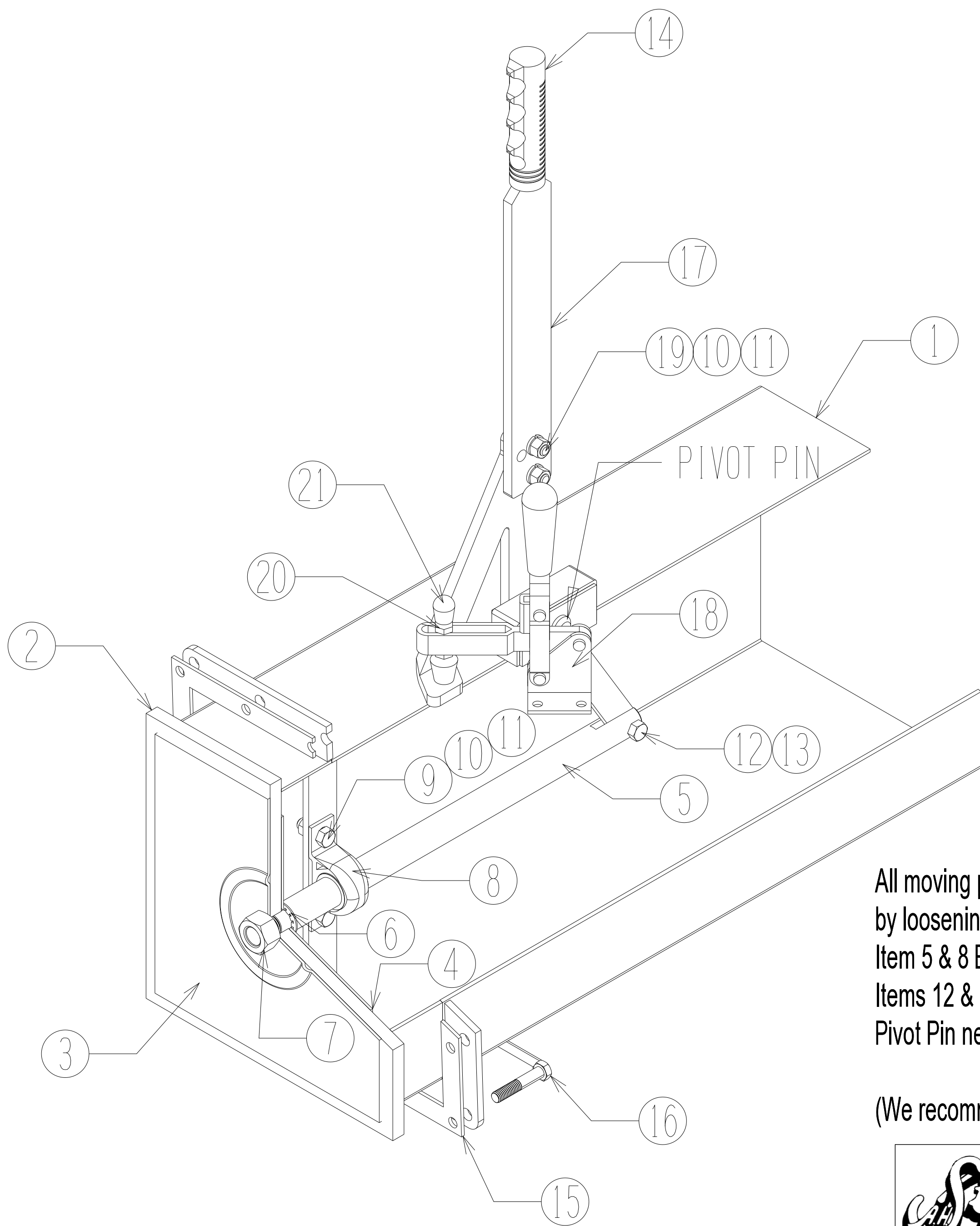




		1	
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	CHUTE WELDMENT	1010W
2	1	SEAL	101008
3	1	BACKING PLATE	101010
4	1	SUPPORT PLATE	101009
5	1	BRASS SHAFT	101011P
6	1	INTERNAL TOOTH LOCKWASHER	3744-3780
7	1	3/4-10 NUT (STAINLESS STEEL)	3733-3782
8	1	1.00" PILLOW BLOCK BEARING	1503-0001W
9	2	3/8-16 X 3/4" BOLT	3601-1030
10	4	3/8" LOCKWASHER	3643-1255
11	4	3/8-16 NUT	3633-1260
12	1	3/8-16 X 1.50" BOLT	3601-1070
13	1	3/8-16 NYLON LOCKNUT	3636-1250
14	1	HANDLE GRIP	101028
15	1	GASKET	101029B
16	4	BOLT STRIP	101027-2.00
17	1	2 POSITION HANDLE	105016-2P
18	1	LOCK	105013
19	2	3/8-16 X 1.25 BOLT	3601-1060
20	1	SPINDLE ASSEMBLY	3501-0018
21	1	NEOPRENE CAP	3501-0019

LUBRICATION NOTES

All moving parts require periodic lubrication. Valve must work freely by loosening and lubricating all moving parts shown in diagram.
Item 5 & 8 Bronze Bushing and Brass Link must slide free (No Friction) & lubricate.
Items 12 & 13 Bolts and Nylon locknuts have to be loose.
Pivot Pin needs lubrication and must work freely.

(We recommend a quality aerosol white lithium grease for lubrication)

Please visit us at: www.ahstockmfg.com



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DESC. 1010 VALVE PARTS LIST
DWG NO. 1010 VALVE PARTS LIST

MATERIAL BILL OF MATERIAL
DRAWN BY RJS DATE 09/29/2010

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
FRACTIONS: DECIMALS:
± .050 .XX ± .030
.XXX ± .015
DO NOT SCALE DRAWING

PROJECTION
THIRD ANGLE